



NIPPON KAIJI KYOKAI

COPY

Approval No. NKY-3602
Certificate No. TA233347E

Certificate

OF
TYPE APPROVAL

Article: Welding Consumables for Steels for Low Temperature Service
Brand: DW-N609SV
Applicant: Kobelco Welding of Europe B. V.
Eisterweg 8, 6422 PN Heerlen, Netherlands
Manufacturer: Kobelco Welding of Europe B. V.
Eisterweg 8, 6422 PN Heerlen, Netherlands
Grade: KSWL92G(C)
Welding Process: Semi-Automatic Welding (MAG Welding)
Welding Positions and Max. Diameter of Wire: See Table 1
Current: DCEP
Shielding Gas: CO₂

Table 1 Welding Positions and Max. Diameter of Wire

Butt Weld		Fillet Weld	
Flat:	1.2mm	Flat:	1.2mm
Horizontal:	Not Applicable	Horizontal Vertical:	1.2mm
Overhead:	Not Applicable	Horizontal:	Not Applicable
Vertical Upward:	1.2mm	Horizontal Overhead:	Not Applicable
Vertical Downward:	Not Applicable	Overhead:	Not Applicable
		Vertical Upward:	1.2mm
		Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 8 December 2023.

Issued at Tokyo on 9 December 2022.

Y. Takao

General Manager

Material and Equipment Department

Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.